



TBB Cutting Tool

BAP Series

直角捨棄式銑刀系列 MILLING TOOLS SERIES

BAP3/BAP4 (BAP)



使用11° 正角刀片 切削輕快
多刃型設計，大進給加工使用

團隊切削 行家優選

TEAMCUTTING EXPERT PREFERRED

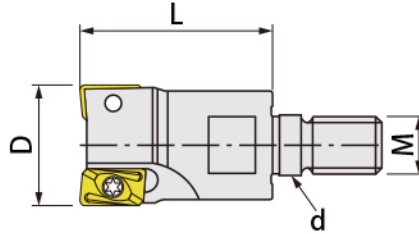
BAP3 (BAP)

直角捨棄式銑刀頭

Right angle disposable milling tool head

BAP3系列

BAP3 Series



Designation 型號	CICT 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	M		
BAP3-16-M08-2T	2	16	8.5	25	M08	MS2506E	APMT1135...
BAP3-17-M08-2T	2	17	8.5	25	M08	MS2506E	APMT1135...
BAP3-20-M10-2T	2	20	10.5	30	M10	MS2506E	APMT1135...
BAP3-21-M10-2T	2	21	10.5	30	M10	MS2506E	APMT1135...
BAP3-21-M10-3T	3	21	10.5	30	M10	MS2506E	APMT1135...
BAP3-25-M12-4T	4	25	12.5	35	M12	MS2506E	APMT1135...
BAP3-26-M12-4T	4	26	12.5	35	M12	MS2506E	APMT1135...

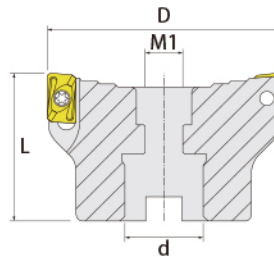
BAP3 (BAP)

直角捨棄式銑刀盤

Right angle disposable milling tool disc

BAP3系列

BAP3 Series

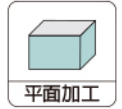
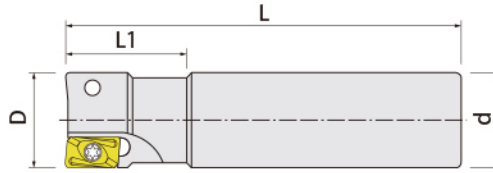


Designation 型號	CICT 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	M1		
BAP3-505-22.0	5	50	22	50	11	MS2506E	APMT1135...
BAP3-636-22.0	6	63	22	50	11	MS2506E	APMT1135...

BAP3 (BAP)

直角捨棄式銑刀桿

Right angle disposable milling tool bar



Designation 型號	CIC 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	L1		
BAP3-101-S10-120L	1	10	10	120	20	MS2506E	APMT1135...
BAP3-111-S10-120L	1	11	10	120	20	MS2506E	APMT1135...
BAP3-121-S12-120L	1	12	12	120	20	MS2506E	APMT1135...
BAP3-131-S12-120L	1	13	12	120	20	MS2506E	APMT1135...
BAP3-142-S14-120L	2	14	14	120	28	MS2506E	APMT1135...
BAP3-152-S14-120L	2	15	14	120	28	MS2506E	APMT1135...
BAP3-162-S15-120L	2	16	15	120	50	MS2506E	APMT1135...
BAP3-162-S15-160L	2	16	15	160	50	MS2506E	APMT1135...
BAP3-162-S15-200L	2	16	15	200	50	MS2506E	APMT1135...
BAP3-162-S16-120L	2	16	16	120	50	MS2506E	APMT1135...
BAP3-162-S16-160L	2	16	16	160	50	MS2506E	APMT1135...
BAP3-162-S16-200L	2	16	16	200	50	MS2506E	APMT1135...
BAP3-172-S16-120L	2	17	16	120	30	MS2506E	APMT1135...
BAP3-172-S16-160L	2	17	16	160	30	MS2506E	APMT1135...
BAP3-172-S16-200L	2	17	16	200	30	MS2506E	APMT1135...
BAP3-202-S19-120L	2	20	19	120	50	MS2506E	APMT1135...
BAP3-202-S19-160L	2	20	19	160	50	MS2506E	APMT1135...
BAP3-202-S19-200L	2	20	19	200	50	MS2506E	APMT1135...
BAP3-202-S20-120L	2	20	20	120	50	MS2506E	APMT1135...
BAP3-202-S20-160L	2	20	20	160	50	MS2506E	APMT1135...
BAP3-202-S20-200L	2	20	20	200	50	MS2506E	APMT1135...
BAP3-212-S20-120L	2	21	20	120	30	MS2506E	APMT1135...
BAP3-212-S20-160L	2	21	20	160	30	MS2506E	APMT1135...
BAP3-212-S20-200L	2	21	20	200	30	MS2506E	APMT1135...
BAP3-253-S24-160L	3	25	24	160	50	MS2506E	APMT1135...
BAP3-253-S24-200L	3	25	24	200	50	MS2506E	APMT1135...
BAP3-253-S25-160L	3	25	25	160	50	MS2506E	APMT1135...
BAP3-253-S25-200L	3	25	25	200	50	MS2506E	APMT1135...
BAP3-263-S25-160L	3	26	25	160	30	MS2506E	APMT1135...
BAP3-263-S25-200L	3	26	25	200	30	MS2506E	APMT1135...

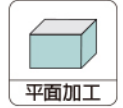
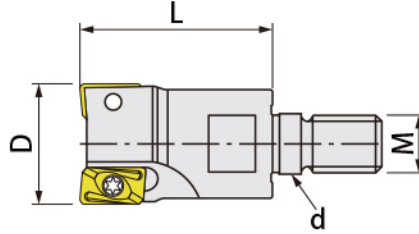
BAP4 (BAP)

直角捨棄式銑刀頭

Right angle disposable milling tool head

BAP4系列

BAP4 Series



Designation 型號	CICT 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	M		
BAP4-25-M12-2T	2	25	12.5	35	M12	MS4009A	APMT1604...
BAP4-26-M12-2T	2	26	12.5	35	M12	MS4009A	APMT1604...
BAP4-32-M16-3T	3	32	17	40	M16	MS4009A	APMT1604...
BAP4-33-M16-3T	3	33	17	40	M16	MS4009A	APMT1604...
BAP4-35-M16-3T	3	35	17	40	M16	MS4009A	APMT1604...

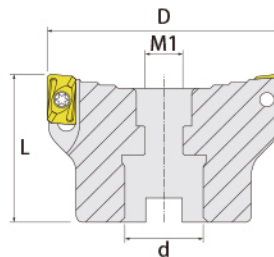
BAP4 (BAP)

直角捨棄式銑刀盤

Right angle disposable milling tool disc

BAP4系列

BAP4 Series



Designation 型號	CICT 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	M1		
BAP4-504-22.0	4	50	22	50	11	MS4010A	APMT1604...
BAP4-634-22.0	4	63	22	50	11	MS4010A	APMT1604...
BAP4-635-22.0	5	63	22	50	11	MS4010A	APMT1604...
BAP4-806-27.0	6	80	27	50	18	MS4010A	APMT1604...
BAP4-1007-32.0	7	100	32	50	19	MS4010A	APMT1604...
BAP4-1258-40.0	8	125	40	63	20	MS4010A	APMT1604...
BAP4-1609-40.0	9	160	40	63	22	MS4010A	APMT1604...
BAP4-20010-60.0	10	200	60	63	24	MS4010A	APMT1604...

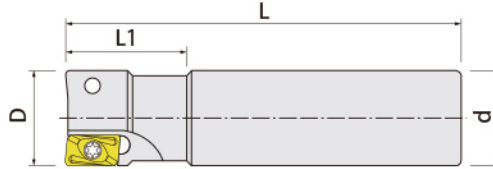
BAP4 (BAP)

直角捨棄式銑刀桿

Right angle disposable milling tool bar

BAP4系列

BAP4 Series



Designation 型號	CICT 齒數	Dimension (mm)/尺寸				CRKS 螺紋規格	INSERT 刀片
		D	d	L	L1		
BAP4-252-S24-160L	2	25	24	160	30	MS4009A	APMT1604...
BAP4-252-S24-200L	2	25	24	200	30	MS4009A	APMT1604...
BAP4-252-S25-160L	2	25	25	160	50	MS4009A	APMT1604...
BAP4-252-S25-200L	2	25	25	200	50	MS4009A	APMT1604...
BAP4-262-S25-160L	2	26	25	160	30	MS4009A	APMT1604...
BAP4-262-S25-200L	2	26	25	200	30	MS4009A	APMT1604...
BAP4-302-S25-160L	2	30	25	160	30	MS4009A	APMT1604...
BAP4-302-S25-200L	2	30	25	200	30	MS4009A	APMT1604...
BAP4-323-S32-160L	3	32	32	160	50	MS4009A	APMT1604...
BAP4-323-S32-200L	3	32	32	200	50	MS4009A	APMT1604...
BAP4-333-S32-160L	3	33	32	160	40	MS4009A	APMT1604...
BAP4-333-S32-200L	3	33	32	200	40	MS4009A	APMT1604...
BAP4-353-S32-160L	3	35	32	160	40	MS4009A	APMT1604...
BAP4-353-S32-200L	3	35	32	200	40	MS4009A	APMT1604...

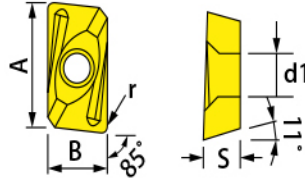
APMT1135 (BAP)

直角刀片
Right angle blade

BAP3系列
BAP3 Series



P 鋼
H 熱處理



Designation 型號	Brand 品牌	Dimension (mm)/尺寸							Grade 材質	Use 用途
		A	B	S	r	d1	Screw/螺絲	Wrench/扳手		
APMT1135PDER	DURACARB	9.8	6.24	3.5	0.8	2.8	MS2506E	TF08	DP5320	P
APMT1135	PRAMET	9.77	5.35	3.5	0.8	2.8	MS2506E	TF08	M8310	H

刀頭、刀盤相關資訊請參照第BAP-01頁
刀桿相關資訊請參照第BAP-02頁

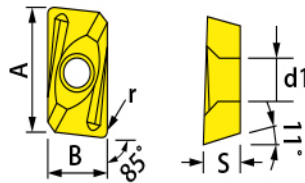
APMT1604 (BAP)

直角刀片
Right angle blade

BAP4系列
BAP4 Series



P 鋼
H 熱處理



Designation 型號	Brand 品牌	Dimension (mm)/尺寸							Grade 材質	Use 用途
		A	B	S	r	d1	Screw/螺絲	Wrench/扳手		
APMT1604PDER	DURACARB	16.4	9.33	5.26	0.8	4.5	MS4009A/MS4010A	TF15	DP5320	P
APMT1604	PRAMET	17	9.6	4.76	0.8	4.5	MS4009A/MS4010A	TF15	M8310	H

刀頭、刀盤相關資訊請參照第BAP-03頁
刀桿相關資訊請參照第BAP-04頁